

## 30Nm<sup>3</sup>/H PSA Nitrogen Generation System 99.9% Purity, For Food, Metallurgy, Chemical

Our Product Introduction

### Basic Information

- Place of Origin: China
- Brand Name: Eco-Tech
- Certification: CE ISO13485 ISO9001
- Model Number: EN3030
- Minimum Order Quantity: 1
- Price: USD 12000-25000 pieces
- Packaging Details: Wooden Case
- Delivery Time: 20 days
- Payment Terms: L/C, D/A, D/P, T/T, Western Union, MoneyGram
- Supply Ability: 1000 pieces per year



### Product Specification

- Capacity: 30Nm<sup>3</sup>/h
- Inlet Diameter: DN25
- Outlet Diameter: DN15
- Size: 1450\*900\*1900 700kg
- Demand For Clean Compressed Air: 1.85
- Recommend Air Compressor: 15Kw 2.1m<sup>3</sup>/min 10Bar ) Or 15kw(2.4m<sup>3</sup>/min 8Bar)
- Control System: PLC
- Type: Nitrogen Generator
- Warranty: 1 Year
- Highlight: **30Nm<sup>3</sup>/H psa nitrogen generation system, 2.1m<sup>3</sup>/min psa nitrogen generation system, 2.4m<sup>3</sup>/min psa n2 plant**

for more products please visit us on [psa-generators.com](http://psa-generators.com)

## Product Description

PSA Nitrogen Generator/Nitrogen Generation Unit: 30Nm<sup>3</sup>/H, 99.9% Purity, For Food, Metallurgy, Chemical  
**Description of 99.9% Purity 30Nm<sup>3</sup>/H PSA Nitrogen Generator Food, metallurgy, chemical industry applicable**

We have been engaged in the assembly of **PSA nitrogen generator**s and oxygen generators in our factory for 15 years, providing approximately 400 sets of **PSA nitrogen generators** and oxygen generators for domestic and international customers each year, including production, and debugging.

In collaboration with Burkert Valves, we have customized our own double-acting pneumatic valve. Through the design of top and middle pressure equalization, and airflow orifice plates, we continuously optimize and reduce the air consumption ratio of the equipment, thus achieving energy savings. The energy consumption ratio of our equipment has reached the highest level in China. And through our patented silencer, our device noise is controlled to less than 55 db.

In terms of process flow, we have cutting, welding, assembly, filling of molecular sieves, automatic rust removal, spraying, and complete procedures and supporting equipment for commissioning.

In the supply chain aspect, we provide first-line brands such as Atlas Copco, Ingersoll Rand, GDK, Liutech, Bolaite, Hanbell, and BK for air compressors, and provide Boly, Atlas Copco, and Liutech refrigerated dryers, as well as Anshan Jiapeng and Anqing Bailian boosters. We can provide supporting equipment and accessories.

Currently, our company's products are aimed at end-users and distributors worldwide. We provide customized remote systems, color customization, display interface customization, and many other OEM services. And we also provide ASME standard equipment and pressure tanks for USA and Australian market.

For specific selection, please contact our customer manager. We hope to become your trusted long-term partner.



PN3030 PSA Nitrogen Plant Technical Specification

lot	Item		Description /Specification
1	Model/Place of Manufacture		PN3030
2	Nitrogen making principle		PSA Pressure swing adsorption PSA 吸附( 放式 )
3	Application	Operation place	Indoor
	Environment	Ambient temperature	Min -5 /Max 50 / design temperature37
		Ambient humidity	Min 40%RH Max90%RH
4	Capacity		30 Nm <sup>3</sup> /hr
5	Nitrogen Gas Purity		≥99.9 % Test at outlet of psa Nitrogen
6	Nitrogen Purity Sensor		HT-TA261 1set
7	Nitrogen Flowmeter		Japan SMC flowmeter 1 sets
8	Inlet compress air pressure		0.75 -0.99Mpa
9	Inlet Oil Content		≤0.001mg/m <sup>3</sup>
10	Residual dust		≤0.01um
11	Residual water		≤0.069mg/m <sup>3</sup>
12	Air inlet atmospheric dew point		-15

13	Demand for clean compressed air	1.85	Nm³/min	Recommend Air compressor	15Kw (2.1m³/min 10Bar ) or 15kw(2.4m³/min 8Bar)
14	Inlet Diameter			DN25	
15	Outlet Diameter			DN15	
16	Maximum inlet temperature			MAX 30	
17	Allowable working pressure range			Min7.5Kgf / cm2 Max9.9Kgf / cm2	
18	Carbon molecular sieve model/origin			CMS-240	
19	The tower body pipe			2 sets	
20	Air and nitrogen buffer tank			Piped storage tank	
21	Instrument Tank, silencer			PB Silencer ≤55dB(A) patent number:ZL 2015 2 0545860.3	
22	Solenoid valve brand/origin			AirTAC	7 sets
23	Pneumatic valve brand/origin			PB-Customized	11 Sets (two for auto drain unqalified Gas)
24	Control System	Control Power Supply		0.2kw/set 220V 50 HZ	
		PLC		Mitsubishi core integrated screen /or Siemens S7-200 Smart	
		electrical box		built-in	1 set
		touch screen		Mitsubishi core integrated screen/ MCGS	
25	size LxWxH (mm) / Weight:(Kg)			About:1450*900*1900// 700kg	
26	Price			含税含 交期20天	

## 2. Working Principles for PSA Nitrogen Generator

Pressure swing adsorption(PSA)nitrogen generator is an automatic equipment that uses air as material,use carbon molecular sieve as adsorbent, pressure reduction desorption principle to adsorb oxygen from the air, thereby separating nitrogen.

## 3. Main Features for PSA Nitrogen Generator

- Raw material air is taken from nature. Nitrogen can be produced by supplying compressed air and power.
- Nitrogen purity can be adjusted conveniently and be produced by supplying compressed air
- The equipment is highly automated, produces gas quickly, and can be unattended. Nitrogen can be produced within 10-15 minutes of startup.
- The equipment process is simple, occupies a small area, consumes less energy and costs.
- Molecular sieves are filled by snowstorm method to avoid the pulverization of molecular sieves caused by avoid the pulverization of molecular sieves caused by high-pressure airflow impact and ensure the long-term use of molecular sieves.
- On-line inspection of imported analyzer with high access is simple, occupies a small area, consumes less energy,and costs.

## 4. Technical indicators

- Capacity Range : 2~2000Nm<sup>3</sup>/H
- Purity Range : 95%~99.9999%
- Outlet Pressure :0~6Bar or 0~ 8Bar
- Booster outlet pressure range : 10 to 200Bar
- Service Life 8-10 years as long as regular maintenance

## Carbon Molecular Sieve

High quality,high density, compact spring loaded, top/bottom balance, protected by a dedicated pressure sensor.

We usually use CMS-240 for purity below 99.99%

And use CMS-260 for purity of 99.999% in one step .

## 5. Standard Features

- Siemens PLC
- Customized and improved domestic valves
- 7-inch LCD display
- Taiwan AirTAC solenoid valve
- Chengdu Jiuyin Nitrogen analyzer
- SMC flowmeter
- Professional brand molecular sieve

## 6. Optional Features

- Remote control system
  - Better valve of brand Gemu, Burkert
  - Dew point analyzer

- Import Molecular Sieve
- Italian ODE solenoid valve

Item No.	Capacity	Purity	Size mm	Inlet Diameter	Outlet Diameter	Weight Kg	Power
PN3010	10Nm3/H	≥99.9%	1000*800*1600	DN15	DN15	300	AC220V/0.2 KW
PN3015	15Nm3/H	≥99.9%	1200*850*1900	DN15	DN15	400	AC220V/0.2 Kw
PN3020	20Nm3/H	≥99.9%	1200*850*1900	DN25	DN15	500	AC220V/0.2 Kw
PN3025	25Nm3/H	≥99.9%	1450*900*1900	DN32	DN15	600	AC220V/0.2 Kw
PN3030	30Nm3/H	≥99.9%	1450*900*1900	DN32	DN15	700	AC220V/0.2 Kw
PN3040	40Nm3/H	≥99.9%	1450*900*1900	DN40	DN15	800	AC220V/0.2 Kw
PN3050	50Nm3/H	≥99.9%	1450*900*1900	DN40	DN25	900	AC220V/0.2 Kw
PN3060	60Nm3/H	≥99.9%	1600*1100*1950	DN40	DN25	1100	AC220V/0.2 Kw
PN3100	100Nm3/hr	≥99.9%	1800*1000*2300	DN40	DN25	1850	AC220V/0.2 Kw
PN3120	120Nm3/hr	≥99.9%	1800*1300*2450	DN40	DN25	2400	AC220V/0.2 Kw
PN3150	150Nm3/H	≥99.9%	2000*1300*2450	DN40	DN25	2600	AC220V/0.2 Kw
PN3200	200Nm3/H	≥99.9%	2000*1400*2550	DN40	DN25	2900	AC220V/0.2 KW
PN3250	250Nm3/H	≥99.9%	2200*1500*2650	DN50	DN40	3400	AC220V/0.2 KW
PN3300	300Nm3/H	≥99.9%	2500*1600*2680	DN50	DN40	3600	AC220V/0.2 Kw
PN3400	400Nm3/H	≥99.9%	2500*1600*2900	DN50	DN40	5000	AC220V/0.2 KW
PN3500	500Nm3/H	≥99.9%	2500*1600*3750	DN80	DN65	7200	AC220V/0.2 KW

#### -Applications-

- **Application of SMT industry**

- **Semiconductor silicon industry application**

Semiconductor and integrated circuit manufacturing process atmosphere protection, cleaning, chemical recovery, etc.

- **Electronic components industry application**

Selective welding, purging and encapsulation with nitrogen. Scientific nitrogen inert protection has proven to be an essential step in the successful production of high quality electronic components.

- **Semiconductor packing industry application**

Packaging, reduction, storage with nitrogen.

- **Powder metallurgy, metal processing industry**

Heat treatment industry application, Steel, iron, copper, aluminum products annealing, carbonization, high temperature furnace protection, Low temperature assembly and plasma cutting of metal parts.

- **Chemical industry, advanced material industry application**

Nitrogen is used to create oxygen - free atmosphere in chemical process, improve the safety of production process, fluid transmission power source, etc: It can be used for nitrogen purging of pipes and vessels in the system, filling nitrogen Storage tank, gas displacement, leak detection, combustible gas protection, chemical reaction agitation, chemical fiber production protection, also used in diesel hydrogenation and catalytic reforming.

- **Oil and gas industry**

- Oil refining, container machine pipeline nitrogen-filled purge box leak detection, nitrogen injection oil recovery.

- **Food and medicine industry Application**

Mainly used in food packaging, food preservation, food storage, (Configurable sterilization filter), food drying and sterilization, medicine packing, medical replacement gas, medicine delivery atmosphere, etc.

- In the food and medicine industry, nitrogen is extensively utilized in various applications, including:

**Food Packaging:** Nitrogen is commonly used in food packaging processes to displace oxygen and create a modified atmosphere packaging (MAP). This helps extend the shelf life of perishable foods by reducing spoilage, inhibiting microbial growth, and maintaining product freshness. **Food Preservation and Storage:** Nitrogen is employed for food preservation and storage purposes. By creating an oxygen-free environment, it minimizes oxidative reactions, slows down degradation, and preserves the quality, flavor, and nutritional value of food products.

**Configurable Sterilization Filter:** Nitrogen can be configured with a sterilization filter to ensure the purity and sterility of the gas used in food and medicine processing. This helps maintain stringent hygiene standards and prevent contamination.

- **Food Drying and Sterilization:** Nitrogen is utilized in food processing for drying and sterilization purposes. It aids in moisture removal, which is crucial for preserving food quality, texture, and preventing microbial growth. **Medicine Packaging and Delivery:** Nitrogen is commonly used in medicine packaging to create a protective atmosphere, preserving the efficacy and stability of pharmaceutical products. It is also employed as a replacement gas during the filling and sealing of medicine containers. Nitrogen helps maintain the integrity of the product, preventing degradation and contamination.
- **Medical Replacement Gas:** Nitrogen serves as a replacement gas in medical applications, such as in respiratory therapies and medical devices. It is used to create a controlled atmosphere, ensuring optimal performance and safety.

- In summary, nitrogen plays a significant role in the food and medicine industry, contributing to food packaging, preservation, storage, sterilization, drying, medicine packaging, delivery, and medical applications. Its usage ensures product quality, safety, and extends the shelf life of perishable goods while maintaining the efficacy of pharmaceutical products.

### Ten common questions about nitrogen generators

1. What purity of nitrogen gas can a nitrogen generator produce?

A nitrogen generator can produce nitrogen gas of various purities, ranging from standard industrial-grade nitrogen (typically 95% to 99% purity) to high-purity nitrogen (usually exceeding 99.9%), and even ultra-high purity nitrogen (typically exceeding 99.999%). The choice of purity depends on specific application requirements.

2. What is the working principle of a nitrogen generator?

In environments where the highest degree of purity is an absolute requirement, such as research laboratories, analytical instrumentation, and specialized manufacturing processes, the utilization of ultra-high purity nitrogen is of utmost importance. With purity levels typically surpassing an impressive 99.999%, this ultra-pure form of nitrogen plays a critical role in ensuring minimal interference and contamination, thereby enabling precise and accurate results in the most sensitive experiments and cutting-edge technologies.

The exceptional purity of ultra-high purity nitrogen is achieved through advanced purification techniques, meticulously removing impurities and contaminants to infinitesimal levels. This level of purity is essential for applications that demand absolute precision and reliability, where even the tiniest traces of impurities can significantly impact the outcome.

Within research laboratories, ultra-high purity nitrogen plays a fundamental role as an essential component in numerous analytical techniques like mass spectrometry, chromatography, and spectroscopy. The extraordinary purity of ultra-high purity nitrogen guarantees baseline stability, minimizes background noise, and enables accurate identification and quantification of analytes. This level of purity holds immense significance, especially in fields such as environmental analysis, pharmaceutical research, and forensic investigations, where precise measurements and identification are of utmost importance.

In the realm of environmental analysis, ultra-high purity nitrogen enables researchers to accurately determine the presence and concentration of pollutants, trace elements, and volatile compounds in air, water, and soil samples. Its exceptional purity ensures minimal interference and background signals, allowing for precise measurements and reliable data for environmental monitoring and impact assessments.

In pharmaceutical research, ultra-high purity nitrogen serves as a critical tool for drug development and quality control. Its purity guarantees the integrity and accuracy of analytical results, enabling researchers to identify and quantify active pharmaceutical ingredients, impurities, and degradation products with exceptional precision. This level of accuracy is crucial in ensuring the safety, efficacy, and compliance of pharmaceutical products.

Furthermore, in forensic investigations, ultra-high purity nitrogen plays a crucial role in the analysis of trace evidence and the identification of chemical substances. Its purity eliminates the risk of contamination and ensures the reliability of analytical results, allowing forensic scientists to accurately identify and characterize minute amounts of substances found at crime scenes. This level of precision aids in criminal investigations, providing crucial evidence and supporting the pursuit of justice.

Overall, ultra-high purity nitrogen is an indispensable asset in research laboratories, providing the foundation for accurate and reliable analytical techniques. Its exceptional purity ensures the stability of baselines, reduces background noise, and facilitates precise identification and quantification of analytes. In fields such as environmental analysis, pharmaceutical research, and forensic investigations, this level of purity is crucial for achieving accurate measurements, reliable data, and advancing scientific knowledge and applications.

Additionally, in advanced manufacturing processes, particularly in semiconductor fabrication and electronics assembly, ultra-high purity nitrogen is indispensable. The presence of impurities, such as oxygen, moisture, or particulate matter, can severely compromise the performance and reliability of delicate electronic components. Ultra-high purity nitrogen provides an inert and controlled atmosphere, preventing oxidation, reducing defects, and enhancing the overall quality of the manufactured products. Moreover, in industries involving high-tech materials and technologies, such as nanotechnology, microelectronics, and aerospace, ultra-high purity nitrogen ensures the integrity and functionality of intricate structures and devices. Its purity is crucial in processes like thin film deposition, lithography, and cleanroom operations, where even the slightest impurities can lead to catastrophic failure or suboptimal performance.

By offering an unmatched level of purity, ultra-high purity nitrogen empowers researchers, scientists, and manufacturers to push the boundaries of their respective fields. It enables precise measurements, accurate analyses, and reliable manufacturing processes, fostering innovation and ensuring the highest quality standards are met.

3. What inputs does a nitrogen generator require, and how does it operate?

A nitrogen generator typically requires air as the input source. When operating the nitrogen generator, air is compressed using an air compressor and then processed through the adsorber with molecular sieves or the membrane separator within the nitrogen generator. Finally, pure nitrogen is obtained as the output. Some nitrogen generators may also require an electrical power supply.

4. How is a nitrogen generator different from nitrogen supply in gas cylinders?

The main difference between a nitrogen generator and nitrogen supply in gas cylinders lies in the mode of nitrogen supply. A nitrogen generator continuously extracts nitrogen from the air, providing a continuous nitrogen supply without the need for cylinder replacements. In contrast, nitrogen supply in gas cylinders requires periodic cylinder replacements, and the supply quantity is limited by the cylinder capacity.

5. What should be considered for the maintenance of a nitrogen generator?

The maintenance of a nitrogen generator typically involves regular cleaning and replacement of the adsorber with molecular sieves or membrane separator, inspection and maintenance of the compressed air system, monitoring nitrogen generation performance, etc. Specific maintenance requirements should be referred to the user manual or guidance provided by the manufacturer of the nitrogen generator.

6. Which industries are nitrogen generators suitable for?

Nitrogen generators are widely used in various industries, including industrial, medical, food and beverage, and laboratory applications. They are commonly used in industries such as chemicals, electronics, and metal processing. In the medical field, they are used for anesthesia and gas delivery. In the food and beverage industry, they are used for packaging and preservation. In laboratories, they are used for atmospheric control and protection of equipment.

7. What is the noise level of a nitrogen generator during operation?

The noise level of a nitrogen generator varies depending on the model and design. Generally, nitrogen generators have low noise levels, especially when compared to traditional compressed air systems. Specific noise levels can be referred to the technical specifications or noise test reports of the nitrogen generator.



8.How long does it take for a nitrogen generator to start producing nitrogen gas?

The startup time of a nitrogen generator depends on the model and specifications. In general, nitrogen generators have short startup times, typically ranging from a few minutes to several tens of minutes. Larger capacity or higher purity requirement nitrogen generators may require longer startup times.

9.Can a nitrogen generator simultaneously produce nitrogen gas and oxygen gas?

The design purpose of a nitrogen generator is to separate oxygen and nitrogen to produce high-purity nitrogen gas. Therefore, in most cases, a nitrogen generator does not simultaneously produce nitrogen gas and oxygen gas. If simultaneous production of nitrogen and oxygen is required, additional equipment or techniques need to be used for further processing.

10.What is the energy consumption of a nitrogen generator?

The energy consumption of a nitrogen generator varies depending on the model, specifications, and operating conditions. Generally, nitrogen generators have relatively low energy consumption, especially when compared to traditional nitrogen supply in gas cylinders. Nitrogen generators are typically adjusted based on the actual nitrogen demand to improve energy efficiency and minimize energy consumption.

## OUR SERVICE

1. Setting trace file for every sold product, quarterly survey for every sold product.
2. Providing remote instruction and training for free.
3. Providing on-site services and repairs for free during warranty period
4. Spare parts and on-site service would be charged with best price after warranty period.
5. 7\*24 hours online service for free, solution within 48 hours.
6. If customer required, assigning experienced after-sales engineer for on-site service with 7 days. (Visa apply should be considered)

## Our Certifications



## COMPANY INTRODUCTION—BUSINESS LINE

- 1) Fabrication line and Automation system
- 2) Calibration/Testing system, ICT/FCT
- 3) PSA Oxygen and Nitrogen Generator
- 4) ABB Instrumentation Agent(Pressure, flow, Level, Temp, Drive, Motor)
- 5) ODM include Software & Hardware development and structure/fluid simulation
- 6) Onsite engineering Services / Technology Services: Installation, Commissioning and Maintenance

### OUR CLIENTS:



### OUR PARTNERS:





## Warranty

The Guarantee/Warranty Period shall be a period of twelve months after on-site startup & commissioning or eighteen months after shipment, whichever occurs first. If any trouble or defect, originating with the design, material, and workmanship or operating characteristics of any Goods, arises at any time during GUARANTEE/WARRANTY period, PB shall, at his own expense and as promptly as possible, make such alterations, repairs and replacements.

## On-Site Support

PB can do paid services of on-site startup, commissioning, installation supervision, training, by providing purchaser with the services of qualified English-speaking engineer at step shall obtain all permits and licenses required to perform the services under this Agreement.

## After Sales Support



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