# 50Nm3/H industrial oxygen plant 93% Purity oxygen plant generator

# **Basic Information**

. Place of Origin: China . Brand Name: Eco-Tech

CE ISO13485 ISO9001 · Certification:

Model Number: Eco-50 Minimum Order Quantity: 1

• Price: USD 12000-25000 pieces

 Packaging Details: Wooden Case • Delivery Time: 40 days

• Payment Terms: L/C, D/A, D/P, T/T, Western Union,

MoneyGram

• Supply Ability: 1000 pieces per year



# **Product Specification**

· Capacity: 50Nm/h

• Outlet Pressure: 4~5.5bar Adjustable • Filling Pressure: 150Bar Or 200 Bar Size: 2000\*1400\*2550 1800kg • Highlight: 50Nm3/H industrial oxygen plant,

200bar oxygen plant generator,

93% oxygen plant generator



# **Product Description**

93% Purity 50Nm3/H Psa Oxygen Gas Plant/oxygen generator machine/industrial oxygen plant

# Description for PSA Oxygen Generator

PSA Oxygen Generator is consisted of the screw air compressor, air dryer, filters, buffer tanks, oxygen generator, electricity control system and the optional oxygen cylinder filling station. The complete system is installed and tested at factory, delivery to customer's turn-key project. PB containerized oxygen generator is removable, and makes the onsite installation and operation very easy. It can also save the cost for the decoration cost of the machine room.

# Main Features for PSA Oxygen Generator

Runs automatically without human intervention

Routine maintenance reminder and 10 years spares parts available

Complete support, from installation to debugging to training to support

End-to-end monitoring of pressure, purity, flow rate and alarm function.

Quiet, safe and energy efficient

Automatic discharge of unqualified gas

PID output function

**Emergency Stop Control** 

All the tubing is in stainless steel bright tube ensuring a bactericidal action

### PB PSA Oxygen Generator Model Select

Range	Range of the PSA Oxygen Generator								
Model	O2 Flow (Nm3/h)	O2 Flow (LPM)	Equivalent cylinder- 7m3(per day Nos)	Power With booster(Kw)	Power Without HPBC(Kw)	Purity	Loading		
PB-5	5	83	17	13	9	93%±3%	LCL		
PB-10	10	167	34	22	16.5	93%±3%	LCL/20GP		
PB-15	15	250	51	28	20.5	93%±3%	LCL/20GP		
PB-20	20	333	68	43	32	93%±3%	20HQ/40HQ		
PB-25	25	417	85	43	32	93%±3%	20HQ/40HQ		
PB-30	30	500	102	55	40	93%±3%	20HQ/40HQ		
PB-40	40	667	136	63	48	93%±3%	40HQ		
PB-50	50	833	170	76	57.5	93%±3%	40HQ		
PB-65	65	1083	221	101	79	93%±3%	40OT		
PB-80	80	1333	272	145	115	93%±3%	40FR		
PB-90	90	1500	306	181	144	93%±3%	40FR		
PB- 100	100	1667	340	214	177	93%±3%	40FR		
PB- 120	120	2000	408	247	203	93%±3%	40FR+20GP		
PB- 150	150	2500	510	263	218	93%±3%	40FR+20GP		

# Some semi-finished products



# PB PSA Oxygen Generator Model Select

PB-50 PSA Oxygen Plant Technical Specification								
lot	Item Description /Specification							
1	Model/Place of Manufacture	PB-50	China					

2	Oxygen making principle		PSA Pressure swing adsorption PSA 吸附( 放式 )		
	Application	Operation place	Indoor		
3	Environment	e	Min -5 /Max 50 / design temperature37		
		Ambient humidity	Min 40%RH Max90%RH		
4	Capacity		50	Nm3/hr	
5	Oxygen Gas Purity		93% ±3% Test at outlet of psa oxygen generator		
6	Oxygen Purity Sensor		HT-TA530 1set		
7	Oxygen Flowmeter		Japan SMC flowmeter 1 sets		
8	Inlet compress air pressu	ıre	0.55~0.7 Mpa		
9	Inlet Oil Content		≤0.001mg/m3		
	Residual dust		≤0.01um		
	Residual water		≤0.069mg/m3		
10	Air inlet atmospheric dew	point	-15		
11	Demand for clean compressed air	About 10 m³/min	Recommend Air compressor	55Kw 9.8 m³/min 8Bar if for oxygen filling system or 75Kw if need high outlet Pressure	
12	Inlet Diameter		DN40		
13	Outlet Diameter		DN25		
14	Maximum inlet temperatu	ıre	MAX 30		
15	Allowable working pressu	ure range	Min7.5Kgf / cm2 Max9.9Kgf / cm2		
16	Carbon molecular sieve	model/origin	JLOX-500		
17	The tower body pipe		2 sets		
18	Air and Oxygen buffer ta	nk	Piped storage tank		
19	Instrument Tank, silence	r	PB Silencer ≤55dB(A)		
20	Solenoid valve brand/ori	gin	AirTAC	9 sets	
21	Pneumatic valve brand/o	rigin	Powerbuilder	9 Sets+2 Sets	
22		Control Power Supply	0.2kw/set 220V 50 HZ		
	Control System	PLC	Siemens PL Smart S7-200 or Mitsubishi integrated PLC built-in 1 set		
		Electrical box			
		Touch screen	MCGS 7 inch or Mitsubishi integrated PLC with screen		
23	size LxWxH (mm) / Weig	ht:(Kg)	About:2000*1400*2550// 1800kg		

# -Standard Features -

Control system with SIEMENS touch operated panel

Automatic start/stop

Built in purity analyzer for continues monitoring

Reliable- built for uninterrupted operation

Designed for dynamic pressure loading

Robust design, piping from Stainless Steel

# -Optional Features-

Molecular sieve moisture protection

 ${\sf GSM} \ {\sf modem} \ ({\sf remote \ start/stop}, \ {\sf status \ SMS}, \ {\sf alarm \ warning \ SMS})$ 

Flow meter with totalize

Oxygen dew point sensor

Temperature sensor Purity and pressure control Audio/visual alarm Modbus TCP/IP connection Remote control system Data-logging (saved on memory card)

#### -Applications-

Wellness

Aquaculture
Feed Gas for Ozone Generators
Glass blowing
Leaching
NOx Reduction for Fuel Burners
Oxygen Lancing
Welding, Brazing

#### Ten frequently asked Questions about PSA oxygen generators

# 1. What is a PSA oxygen concentrator?

A PSA oxygen concentrator is a device that separates and purifies high-purity oxygen from the air using pressure swing adsorption (PSA) technology. It utilizes molecular sieve adsorbents to achieve the separation and purification of oxygen based on the differential adsorption properties of oxygen and nitrogen in the molecular sieve.

#### 2. How does a PSA oxygen concentrator work?

The working principle of a PSA oxygen concentrator is based on the adsorption properties of the molecular sieve. It cycles compressed air and passes it through the bed of molecular sieve adsorbents. Nitrogen molecules are adsorbed onto the sieve, while oxygen molecules pass through, thereby achieving the separation and purification of oxygen.

#### 3. What are the advantages of a PSA oxygen concentrator?

PSA oxygen concentrators have several advantages:

They can generate oxygen on-demand in real-time, eliminating the need for oxygen storage.

They are easy to operate and maintain.

They can be used indoors without the need for external gas pipelines.

They produce high-purity oxygen, suitable for medical-grade applications.

# 4. What are the main uses of a PSA oxygen concentrator?

PSA oxygen concentrators are widely used in medical, pharmaceutical, food processing, and electronic industries. They provide high-purity oxygen to meet the requirements of various industries and applications, such as oxygen therapy in hospitals and oxygen combustion in industries.

#### 5. What is the oxygen purity achievable with a PSA oxygen concentrator?

Typically, PSA oxygen concentrators can provide oxygen with a purity of 93% or higher. For specific requirements, the oxygen purity can be further increased through additional oxygen purification processes.

#### 6.Does a PSA oxygen concentrator require maintenance?

Yes, PSA oxygen concentrators require regular maintenance and servicing to ensure their proper operation and extended lifespan. Maintenance tasks include cleaning filters, inspecting, and replacing adsorbents, among others.

#### 7. What is the noise level of a PSA oxygen concentrator?

PSA oxygen concentrators are known for their relatively low noise levels, typically measuring below 50 decibels. However, it's important to note that the actual noise level may vary depending on factors such as the specific model and brand of the concentrator.

Manufacturers of PSA oxygen concentrators strive to design their devices to operate quietly, taking into consideration the comfort and well-being of users. They employ various noise reduction techniques and technologies to minimize operational noise and create a more peaceful environment.

While most PSA oxygen concentrators are engineered to operate quietly, it's advisable to consult the specifications provided by the manufacturer or supplier for precise information regarding noise levels. This ensures that the chosen concentrator meets the desired noise requirements and is suitable for the intended environment of use, whether it's a medical facility, home, or any other setting.

Additionally, it's worth noting that noise perception can vary among individuals. What may be considered acceptable noise levels for some individuals may be perceived as too loud by others. It's always a good idea to consider personal preferences and sensitivities when selecting a PSA oxygen concentrator.

In summary, while PSA oxygen concentrators generally have low noise levels, typically below 50 decibels, it's important to review the specifications provided by the manufacturer for accurate information regarding noise levels. This ensures that the concentrator meets the desired noise requirements and provides a comfortable and quiet experience for users.

# 8. Does a PSA oxygen concentrator require a power source?

Yes, PSA oxygen concentrators require a power source to function properly. Typically, they need to be connected to a 220V AC power supply with a frequency of 50Hz.

# ${\bf 9. Does\ a\ PSA\ oxygen\ concentrator\ need\ a\ compressed\ air\ source?}$

Yes, a PSA oxygen concentrator needs to be equipped with a compressed air source. It uses compressed air as the oxygen feedstock for its operation.

# 10.Is it necessary to frequently replace the adsorbents in a PSA oxygen concentrator?

Adsorbents are critical components in a PSA oxygen concentrator, and their lifespan is generally long, lasting several years. However, over time and with increased usage, the adsorbents gradually lose their effectiveness and need to be checked and replaced periodically. The specific replacement cycle depends on usage and the model of the oxygen concentrator, so it is recommended to follow the manufacturer's guidelines for proper operation.

# COMPANY INTRODUCTION—BUSINESS LINE

- 1) Fabrication line and Automation system
- 2) Calibration/Testing system, ICT/FCT
- 3) PSA Oxygen and Nitrogen Generator
- 4) ABB Instrumentation Agent(Pressure, flow, Level, Temp, Drive, Motor)
- 5) ODM include Software & Hardware development and structure/fluid simulation
- 6) Onsite engineering Services / Technology Services: Installation, Commissioning and Maintenance

# OUR CLIENTS:

























# OUR SERVICE

- 1. Setting trace file for every sold product, quarterly survey for every sold product.
- 2. Providing remote instruction and training for free.
- 3. Providing on-site services and repairs for free during warranty period
- 4. Spare parts and on-site service would be charged with best price after warranty period.
- 7\*24 hours online service for free, solution within 48 hours.
- 6. If customer required, assigning experienced after-sales engineer for on-site service with 7 days. (Visa apply should be considered)

# After Sales Support

The Guarantee/Warranty Period shall be a period of twelve months after on-site startup & commissioning or eighteen months after shipment, whichever occurs first. If any trouble or defect, originating with the design, material, and workmanship or operating characteristics of any Goods, arises at any time during GUARANTEE/WARRANTY period, PB shall, at his own expense and as promptly as possible, make such alterations, repairs and replacements.

# **On-Site Support**

PB can do paid services of on-site startup, commissioning, installation supervision, training, by providing purchaser with the services of qualified English-speaking

engineer at step shall obtain all permits and licenses required to perform the services under this Agreement.

# **Our Certifications**











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